



Action Machinery  
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Strengthening American  
Manufacturing  
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**Proposal for Used Messer Titan III CNC Plasma  
Cutting System with Global Rotator Beveling and  
Hypertherm HPR400XD**



**Specifications:**

Capacity..... 8 ft x 20 ft Cutting Area  
Control Type..... Messer Global Control Plus CNC Control  
Power Supply ..... Hypertherm HPR400XD  
Cutting Table..... The Slagger Self-Cleaning Table  
X-Axis / Y-Axis ..... .018" accuracy (in 72" travel), .005" repeatability  
Year of Manufacture ..... 2019\*

\*Slagger Table is 2012 model

## Messer Titan III Features

- Brushless AC servo drives and planetary gear boxes providing positioning speed of 1700 IPM.
- The steel beam has an 8" by 12" cross section and is stress relieved prior to machining, all contributing to minimizing bending and twisting.
- The Y-axis has linear ways providing smooth motion.
- Carriage centers can be as close as 6".
- Bosch Rexroth Indramat servo motors with a maximum output of 6 HP, or 4475 watts (peak).
- Planetary gear boxes with near zero backlash in both X and Y axis virtually eliminate backlash providing smooth, consistent motion.
- Large diameter, 3" hardened pinions are used in the X and Y axis to efficiently transfer the torque. The wide faced gear racks contribute to moving the heavy gantry efficiently.
- A stainless-steel band positions the slave carriages smoothly.
- Proper X and Y axis pinion engagement is assured via a unique pitch line arrangement.
- A rotary brush is located in the front and rear of each end truck. Any time there is machine motion the brushes are automatically activated, and the top surface of the rails are cleaned.
- Air purge system located on the side of each end truck cleans the gear rack (X-axis). Air purge system on Y-axis also.
- Global Rotator for bevel cutting +/- 460 degrees programmable rotation and +/- 52 degrees programmable torch tilt angle
- Initial height sensing via torch tip to plate contact.
- Sure-stop collision sensor.

## Hypertherm HPR400XD Plasma System Features

- Superior cut quality and consistency throughout the life of the consumables as measured against ISO 9013 standard.
- HyDefinition cutting up to 38% faster than other high-density systems.
- Produces virtually dross-free cuts in MS up to 2" and SS or AL up to 1-3/4"
- Quick-disconnect torch minimizes downtime during consumable change-out.
- All plasma process data can be remotely set by the operator at the Global Control via a serial link to the automatic gas console and plasma power supply. This
- means all parameters are controlled by the exclusive Messer Cutting Systems
- database in the Global Control including remote on/off of the power supply.
- Easily switch between cutting and marking using the same consumables via the part program



## Proposal for Used Messer Titan

**3/15/24**

Investment for Used Messer Titan III Cutting System .....call for pricing  
\*contact us for information about installation assistance for this machine

***Included Options:***

Hypertherm HPR400XD

Slagger Downdraft table – (self-cleaning function needs repair)

Global Rotator CNC Bevel Cutting Head

Delivery: Available Immediately, subject to prior sale Terms:

Payment due in full prior to shipping.

Warranty: Machine sold “as-is”

Installation quoted upon request.

This quote is valid for 60 days.

If you have any questions regarding this proposal, please do not hesitate to call. Thank you for giving Action Machinery the opportunity to quote. We look forward to being of service to you and your company.

Sincerely,

Action Machinery

Randy Breitenbach

**Action Machinery International, Inc.**  
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**CANCELLATION:** Buyer's oral or written purchase order shall not be subject to cancellation by Buyer before or after acceptance by Action Machinery except with Action Machinery's written consent, and then only upon terms and conditions that will fully indemnify Action Machinery against any and all losses resulting losses.

**INDEMNIFICATION:** Buyer agrees to indemnify and hold harmless Action Machinery and its vendors of and from any and all claims or liabilities asserted against Action Machinery or its vendors in connection with the manufacture, sale, delivery, repossession, resale, repair or use of the Products arising in whole or in part out of or by reason of the failure of Buyer, its agents, servants, employees or customers to fulfill its obligations under this contract, timely pay the full purchase price or to follow instructions, warnings, or recommendations furnished by Action Machinery or its vendors in connection with such product by reason of the failure of Buyers, its agents, servants, employees, or customers to comply with all applicable federal state and local laws applicable to such equipment including the Occupational Safety and Health Act of 1970, or by reason of the negligence of Buyers, its agents, servants, employees or customers. Compliance with applicable electric code, provision of the proper power supply and related controls, proper operation and proper maintenance of the Products are the responsibility of the Buyer. Action Machinery will not be responsible for, and Buyer will indemnify and exonerate Action Machinery from expenses of defense and any and all claims and judgments for non-compliance with the applicable electric code, non-operation or faulty operation of the Products and personal injury, loss or damages, whether direct or consequential, in any degree resulting from, or contributed to by, inadequate or deficient or excessive or inappropriate electrical power supply for the operation of the Products, wherever located, inadequate or incorrect instruction of operating personnel in the use of the Products and improper or incompetent operation thereof including overloading, abuse thereof, improper or inadequate maintenance thereof, use of the Machine for purposes or on materials for which it is not intended according to its specifications or to generally accepted trade standards, or alteration or modification of any kind to such Machine unless previously and specifically approved in writing by Action Machinery

**SAFETY EQUIPMENT AND REGULATIONS:** Buyer agrees that upon receipt of the Products, it will be Buyer's duty to inspect all Products on a continuing basis, provide proper safety devices and equipment or means necessary to safeguard the operator from any harm from any particular use, operation or set up of Products and to adequately safeguard each Machine to meet all governmental and industry safety standards that may be imposed from time to time, including, but not limited to the 1970 Occupational Safety and Health Act, as amended.

**INSTALLATION:** Buyer is responsible for rigging Products and connecting required utilities (electric, air, gases, etc.). Action Machinery will provide labor to install Products, if included in Agreement. Installation must be performed during service labor warranty timeframe stated in Agreement unless otherwise agreed to in writing by Action Machinery. Additional installation charges may apply if Products are not in condition to install upon commencement of work due to improper storage or lack of preparation including but not limited to cleaning, removal of shipping materials, placement of Product, etc.

**LIMITATIONS OF REMEDIES:** NO CLAIM ARISING OUT OF OR RELATING TO THIS AGREEMENT SHALL BE GREATER IN AMOUNT THAN THE PURCHASE PRICE OF THE PRODUCTS IN RESPECT OF WHICH SUCH DAMAGES ARE CLAIMED. FAILURE TO GIVE NOTICE OF CLAIM WITHIN NINETY (90) DAYS FROM THE DATE OF DELIVERY OR THE DATE FIXED FOR DELIVERY (IN THE EVENT OF NONDELIVERY) SHALL CONSTITUTE A WAIVER BY BUYER OF ALL CLAIMS IN RESPECT OF SUCH PRODUCTS. THE REMEDY HEREBY PROVIDED SHALL BE THE EXCLUSIVE AND SOLE REMEDY OF BUYER AND ANY RIGHT TO CONSEQUENTIAL AND INCIDENTAL DAMAGES IS EXCLUDED.

**AUTHORITY TO ACTION MACHINERY FROM BUYER:** Buyer hereby grants a security interest to Action Machinery in Buyer's purchases of Products from the date that Buyer enters into the Contract for buying such Products until Buyer shall have made payment in full for such Products, and hereby authorizes and empowers Action Machinery to record a Financing Statement "UCC-1" with the appropriate authority naming Buyer as the Debtor and Action Machinery as the Secured Party. Buyer hereby authorizes Action Machinery to execute Buyer's name to any and all documents evidencing the security interest. This authority is a power coupled with an interest and is not revocable.

**ENTIRE AGREEMENT AND INTERPRETATION:** This agreement constitutes the entire agreement of sale and purchase of the Products. No modifications of this agreement shall be binding upon the Action Machinery unless in writing and signed by Action Machinery and no modification shall be effected by Action Machinery's acknowledgment or acceptance of Buyer's purchase order forms containing different provisions. Trade usage shall neither be applicable nor relevant to this agreement, nor be used in any manner whatsoever to explain, qualify or supplement any of the provisions hereof. Action Machinery's failure to object to such provisions shall not be deemed a waiver or modification of any of the terms and conditions set forth herein. Both parties have had an opportunity to draft provisions in this agreement, neither party has more responsibility than the other for any uncertainty in this agreement and no principle of contract interpretation favoring the non-drafting party shall be applied in interpreting this agreement. All terms and conditions shall be construed and enforced in accordance with the laws of the state of Colorado. The venue for all disputes relating to this agreement shall be in the State of Colorado, County of Arapahoe.

Customer signature \_\_\_\_\_ Date: \_\_\_\_\_